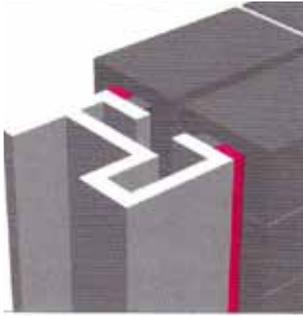


## INTRODUCTION

Arbomeric MP10 is a one part Low Modulus Modified Polymer Sealant which cures on exposure to moisture vapour to form an elastic rubber. This product is a non silicone and can be painted.

## MAIN APPLICATIONS



*Perimeter Sealing PPC Frames*

Recommended for use in many forms of construction including perimeter sealing in curtain walling, perimeter sealing of polyester powder coated frames, structural joints in brickwork and blockwork and joints in lightweight cladding.

*NB. It is not recommended for floor joints.*

## SPECIFICATION COMPLIANCE

BS EN ISO 11600 – F – 25 LM

## APPLICATION INSTRUCTIONS

### Joint preparation

The joint surfaces must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate Arbo Cleaner. Primers may be required on some substrates. It is recommended that Adshead Ratcliffe Technical Services Department should be consulted and advice obtained with regard to the choice of primer for specific purposes.

### Joint Backing

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings using sealants.

### Application

Arbomeric MP10 is supplied in polyethylene 380ml cartridges and can be applied into the joint using an Arbo Caulking Gun

### Joint Size Suitability

#### Joint Width

Minimum 6mm

Maximum 25mm (single application); 35mm (multiple applications)

### Joint Depth

Minimum 10mm on porous substrates

Minimum 6mm on non-porous substrates

Maximum 18mm

### Width: Depth ratio (within above min/max restrictions)

2:1 butt joints

1:1 lap joints

## PACKAGING

25 x 380ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.

## COLOURS

White, Black, Grey, Portland, Buff, Limestone

## STORAGE LIFE

12 months in original unopened packaging stored in a cool, dry place out of direct sunlight.

## HEALTH AND SAFETY

Arbomeric MP10 is non hazardous. Please consult Material Safety Data Sheet for full information.

## TECHNICAL DATA

Skin Time at 20° C/65 % RH: 30 minutes

Application Temperature: + 5° C to + 35° C

Service Temperature: - 40° C to + 90° C

Typical Shore A Hardness: 30

Cure Rate at 20° C/65 % RH: 1 - 2mm/24 hours

Chemical Resistance: Resistant to most dilute acids and alkalis. Organic solvents may cause the sealant to swell and lose adhesion

UV Resistance: Very Good

Service Life: 20 years+

Movement Accommodation: Butt joints (movement in tension and compression): 70 %. Do not exceed ± 33 % in any one direction Lap joints (movement in shear): 125 %. Do not exceed ± 66 % in any one direction

Modulus @ 100 % Extension: 0.29 N/mm<sup>2</sup>

Ultimate Elongation: 550 %

Tensile Strength @ Break: 0.45 N/mm<sup>2</sup>

**ACCESSORIES****Primers**

Arbo Primer 2650 (500ml tin) Yield approximately 125 metres per tin

**Cleaners**

Arbo Cleaner No.17- 1 Litre Tin (Xylene based – not suitable for use with plastics or delicate finishes)

Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

**Ancillary Equipment**

Polyethylene Nozzles

Arbo Caulking Guns

**QUANTITY ESTIMATOR**

<b>Joint Size (mm)</b>	<b>Metres/Litre</b>
6 x 6	27.8
9 x 6	18.5
12 x 9	9.3
18 x 10	5.6
25 x 10	4.0

**Important:** The information in this leaflet is given in good faith and based on results gained from experience and tests. However, all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control. Goods are supplied subject to the Company's terms and conditions of sales, a copy of which is available on request.